

Job Set #46



Dart Aerospace Ltd.
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Hawkesbury, ON
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Canada

Tel (613) 632-5200

D3166-1**Job Sheet 174507****Part No:** D3166-1**Job Qty:** 10 ea**Part Name:** Basket Hoop**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 3/16/18**Job Tracking No:****Due Date:** 4/9/18**Created By:** Michelle Gagnon-Donovan**Type:** SOLD**Description:**

Note: DWG REV A1 IPP A 02.08.23 New issue KJ IPP: B 08.12.05 Updated bending program on step 3 per NCR W/O43165 KJ Verified by: EC IPP Rev:C 09-01-23 as per DEO D3166-A2 DD verified by:EC

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	4/9/18	4/9/18	0.00	0.00	Start Up Large Fab-5		D.M.L 13-3-19
100	Large Fab	10 pcs	4/9/18	4/9/18	0.00	0.91	Large Fab 8		D.M.L 13-3-19
110	CNC Bend Skid tubes	10 pcs	4/9/18	4/9/18	0.11	1.27	CNC Bend Skid tube		
120	QC	10 pcs	4/9/18	4/9/18	0.00	0.00	QC21		18-4-12
130	Packaging	10 pcs	4/9/18	4/9/18	0.00	0.00	Packaging3 Large Fab		18-04-13
140	QC21-SA	10 Ea	4/9/18	4/9/18	0.00	0.00	QC21		18-04-13

Part Op 100 - Cut 3/4" x 3/4" square tubing 60.00" long.

Descriptions: 110 - Form D3166-1 Basket Hoop as per Dwg D3166 using Bending program 350 BASB, and folio 18.

120 - Inspect Basket Hoop dimensions with template D3166-1-T1 (DT8302)

130 - LOCATION : WA004

APR 13 2018

21
9-89**Job BOM**

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.750W.065	304 Sq Tube .75X.75X.065W	50 ft (5 ea)	90-Start up Operation	5031854

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TS0.750W.065	50	585	0

Part Specifications

Specifications could not be found.

Plex 3/16/18 2:18 PM Dart.Gagnon.Michelle



Container No: S052765



Part: D3166-1

Job No: 174507

Serial No/Batch: S052765

Revision:

Inspector:

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Date: 03/19/10